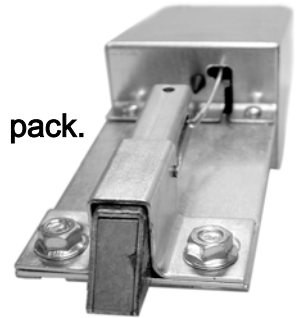

Instructions for connecting the additional locking bar

Important

The drive has to be free of voltage during assembly!
Pull the plug of the transformer out of the socket
or the connection cable of the drive out of the accumulator pack.



1. Put on and connect the supplementary board on the mother board

Switch the drive free of voltage and open the lid of the drive. Now put the supplementary board in the three prepared drillings located in the middle. Pay attention that the distance keepers sit correctly in the drillings and that the supplementary board is fixed, however, never use violence because the mother board could break.

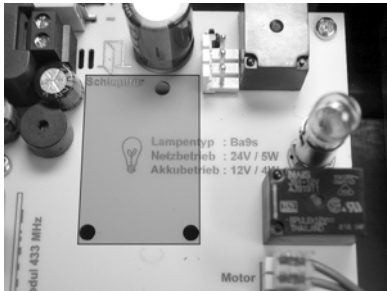


Illustration 1

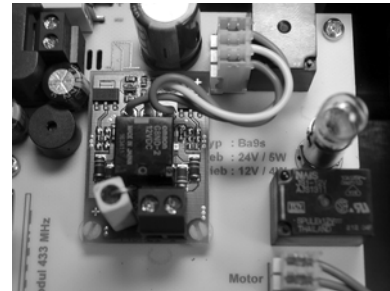


Illustration 2

Put the connection cable of the supplementary board on the therefore provided plug of the mother board now.

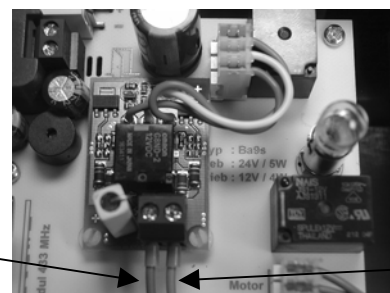
Attention: Pay absolute attention that you put on the plug correctly.
The cables of the plug show to the right (see illustration 2).
If the plug is put on wrongly the supplementary board could be destroyed!

2. Connect the supplementary board with the locking

Connect the connection cable of the locking with the screw clamp of the supplementary board. Pay attention to the correct polarity, otherwise, the locking will be controlled wrongly.

Polarity:
brown wire on the left,
blue wire on the right (see illustration 3)

brown wire



blue wire

Illustration 3

3. Lead the connection cable through the case

Lead the connection cable below the clamp through the case. With a key file you should make a gap of about 3 x 6 mm into the case wall so that the cable will have enough space between the lid and the case wall.

The tension relief of the cable has to be placed within the case. You can find details in illustration 4.

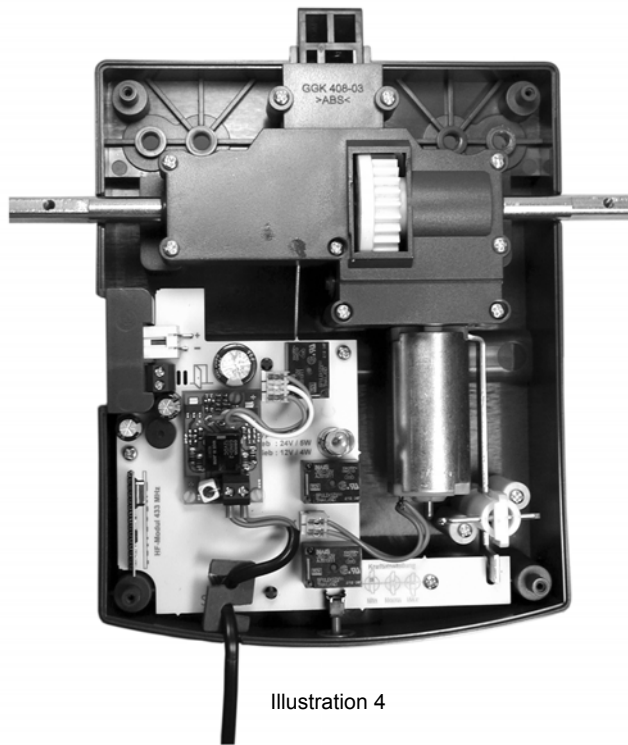


Illustration 4

4. Assemble the case lid

Now the case lid can be assembled again.



Illustration 5